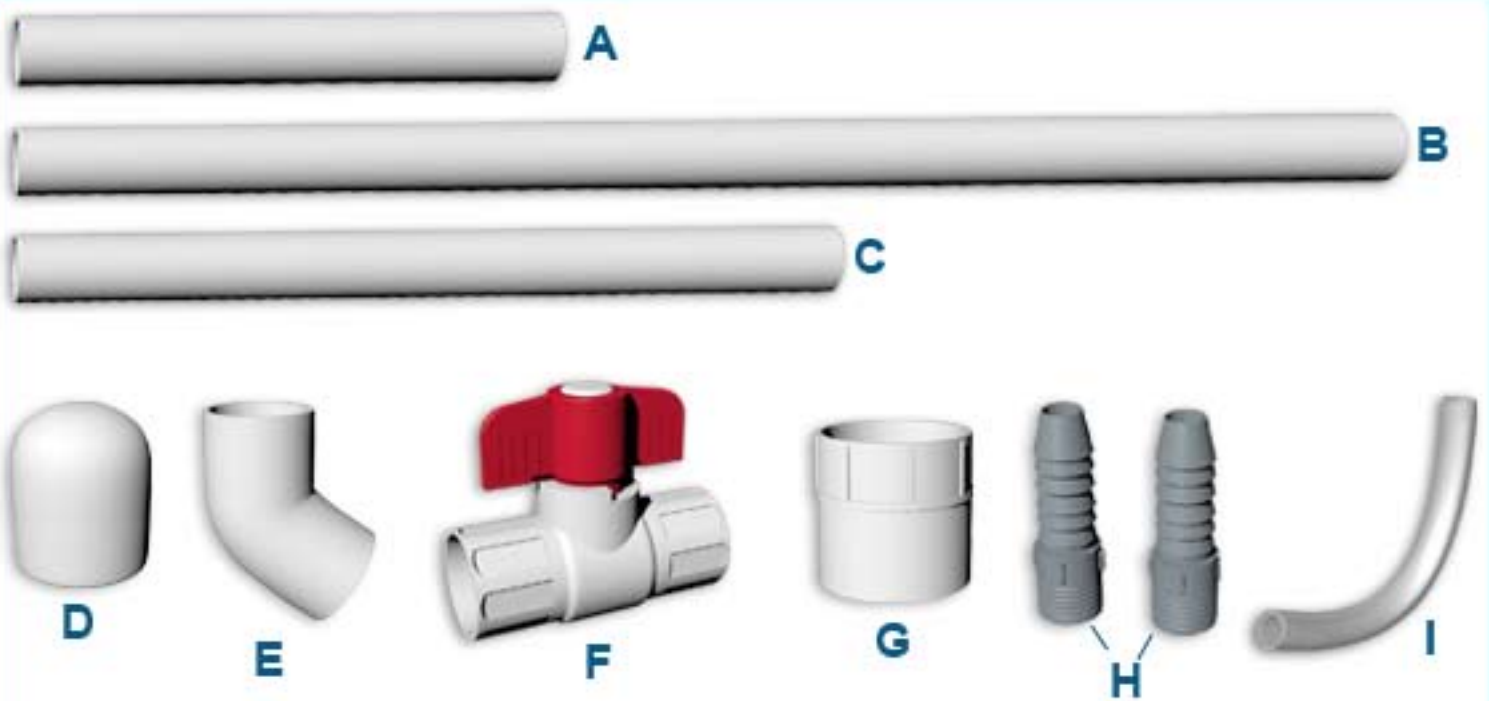


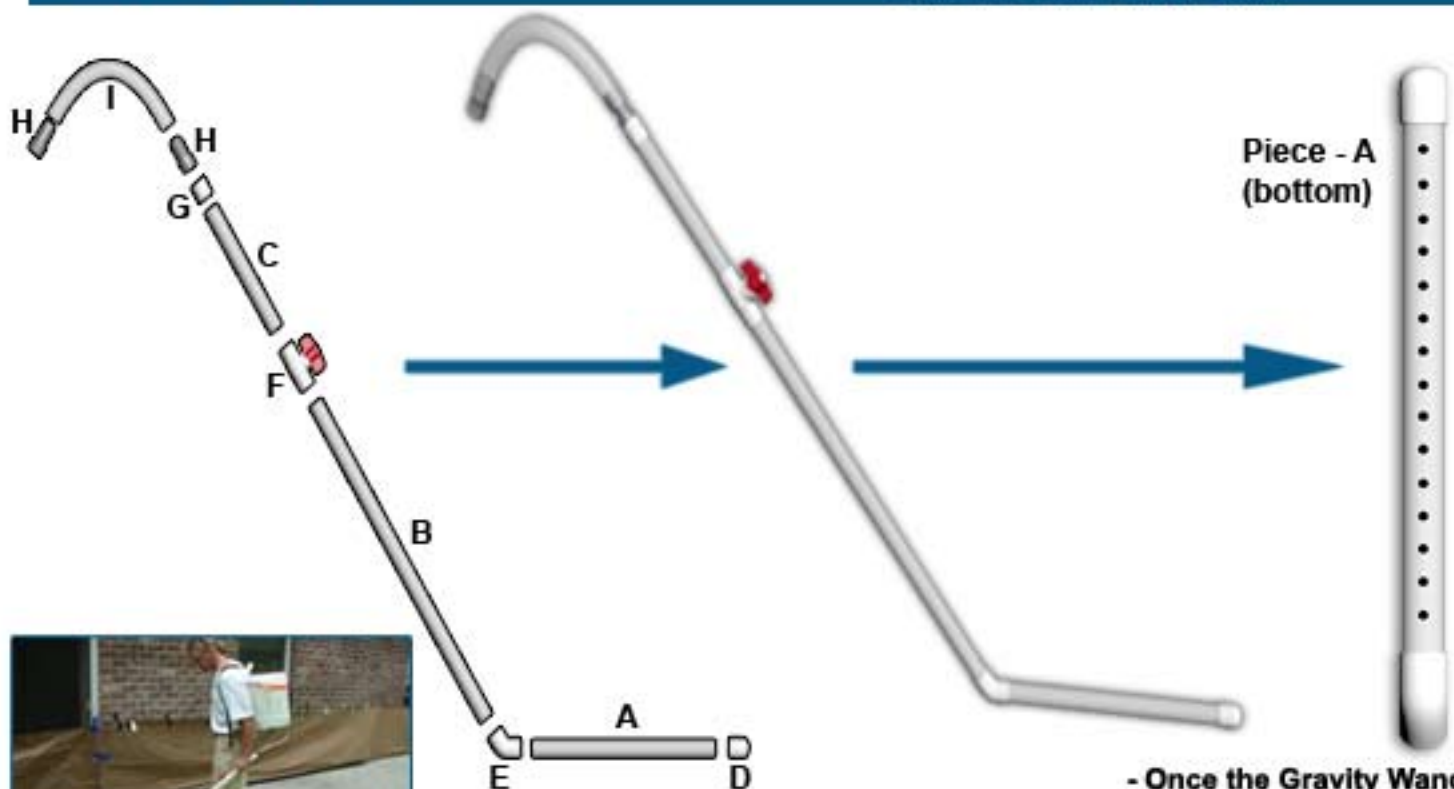
# INSTRUCTIONS ON HOW TO CREATE YOUR OWN Gravel-Lok GRAVITY WAND

AGGREGATE BONDING SYSTEM



A - 14" long piece of 3/4" diameter PVC pipe  
 B - 23.5" long piece of 3/4" diameter PVC pipe  
 C - 9" long piece of 3/4" diameter PVC pipe  
 D - PVC end cap  
 E - PVC 45 degree piece

F - 3/4" diameter valve  
 G - Coupler with 3/4" thread  
 H - 3/4" thread to 3/4" hose connection (2 pcs)  
 I - 3/4" diameter hose  
 \* Length of hose depends upon the distance between the container and the wand.



- Once the Gravity Wand is assembled drill 1/8" diameter holes in bottom of piece A, no more than 24 holes, spaced about 1/2" apart.